

# Praveen S. Vulimiri

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## Education

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*University of Pittsburgh, Swanson School of Engineering* *August 2025*

Doctor of Philosophy in Mechanical Engineering

Advisor: Dr. Albert C. To

Thesis: Data-Driven Surrogate Models for Architectural and Multiphysics Constraints for Topology Optimization

*University of Pittsburgh, Swanson School of Engineering* *December 2021*

Master of Science in Mechanical Engineering

Relevant Coursework: Elasticity, Optimization Methods, Deep Learning for Mechanical Engineers

GPA: 3.97/4.00

*University of Pittsburgh, Swanson School of Engineering* *August 2019*

Bachelor of Science in Mechanical Engineering, Summa Cum Laude

Certificates: Engineering Simulation in Design; Innovation, Product Design, and Entrepreneurship

Awards: Dean's List (2015-2019), Full Tuition Scholarship

GPA: 3.95/4.00      GRE: Quantitative: 170    Verbal: 157    Analytical: 4.0

## Publications

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Vulimiri, P. S., Riley, S., Dugast, F. X., & To, A. C. (2025). A mean-variance estimation bidirectional convolutional long short-term memory surrogate model predicting residual stress and model error for laser powder bed fusion. *Additive Manufacturing*, 97. <https://doi.org/10.1016/j.addma.2024.104591>

Deng, H., Vulimiri, P. S., & To, A. C. (2022). CAD-integrated topology optimization method with dynamic extrusion feature evolution for multi-axis machining. *Computer Methods in Applied Mechanics and Engineering*, 390, 114456. <https://doi.org/10.1016/j.CMA.2021.114456>

Deng, H., Vulimiri, P. S., & To, A. C. (2022). An efficient 146-line 3D sensitivity analysis code of stress-based topology optimization written in MATLAB. *Optimization and Engineering*, 23(3), 1733–1757. <https://doi.org/10.1007/S11081-021-09675-3>

Vulimiri, P. S., Deng, H., Dugast, F. X., Zhang, X., & To, A. C. (2021). Integrating geometric data into topology optimization via neural style transfer. *Materials*, 14(16), 4551. <https://doi.org/10.3390/ma14164551>

Johnson, N. S., Vulimiri, P. S., To, A. C., Zhang, X., Brice, C. A., Kappes, B. B., & Stebner, A. P. (2020). Invited review: Machine learning for materials developments in metals additive manufacturing. *Additive Manufacturing*, 36, 101641. <https://doi.org/10.1016/j.addma.2020.101641>

## Presentations

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*2024 Annual International Solid Freeform Fabrication Symposium (SFF)* *August 2024*

Vulimiri, Praveen S. and Albert C. To. "Universal Differential Equations for Transient Thermal Modeling of Directed Energy Deposition Additive Manufacturing." Oral presentation.

*Fourth International Congress on Simulation for Additive Manufacturing (Sim-AM 2023)* *July 2023*

Vulimiri, Praveen S. and Albert C. To. "Additive Manufacturing Process-Aware Topology Optimization Using Deep Learning Surrogate Model-Based Constraint Functions." Oral presentation.

*17<sup>th</sup> U.S. National Congress on Computational Mechanics* *July 2023*

Vulimiri, Praveen S. and Albert C. To. "Transfer Learning a Data-driven Residual Stress Prediction for Laser Powder Bed Fusion Additive Manufacturing to Different Materials and Processes." Oral presentation.

- 2022 Annual International Solid Freeform Fabrication Symposium (SFF)* *July 2022*  
 Vulimiri, Praveen S., Florian X. Dugast, Shane Riley, and Albert C. To. "Reducing Part Distortion in Laser Powder Bed Fusion through Data-Driven Topology Optimization." Oral & poster presentation.
- TMS 2022 150<sup>th</sup> Annual Meeting & Exhibition* *March 2022*  
 Vulimiri, Praveen S. "Process-Aware Design Optimization Methods for Metal Additive Manufacturing." Oral presentation.
- 16<sup>th</sup> U.S. National Congress on Computational Mechanics* *July 2021*  
 Vulimiri, Praveen S. et al. "A Fast Data-Driven Residual Strain and Stress Prediction in Stainless Steel 316L Laser Powder Bed Fusion Additive Manufacturing." Oral presentation.
- ASME IMECE 2020* *November 2020*  
 Vulimiri, Praveen S. and Albert C. To. "Appearance Constrained Topology Optimization using Neural Style Transfer." Oral presentation.
- NASA TFAWS 2019* *August 2019*  
 Sapunkov, Oleg, Praveen Vulimiri et al. "Passive Thermal Analysis and Regulation for a Lightweight Lunar CubeRover." Conference publication and oral presentation.

## **Experience**

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*PhD Candidate* *November 2022 – Present*  
*University of Pittsburgh* *Pittsburgh, PA*

- Thesis: Data-Driven Surrogate Models for Architectural and Multiphysics Constraints for Topology Optimization
- Anticipated graduation date: April 2024
- Mentoring 3 undergraduate and 2 graduate students for machine learning and topology optimization

*Graduate Student Researcher* *August 2019 – November 2022*  
*University of Pittsburgh* *Pittsburgh, PA*

- Researching novel machine learning techniques for use in topology optimization (TO) using Pytorch
- Adapted an image classification neural network to incorporate architectural design constraints in TO
- Developing an in-house finite element analysis for GPUs to redesign cast and machined complex parts for additive manufacturing, ensuring strength and manufacturability

*Mechanical Engineering Intern / Team Lead* *December 2017 – January 2020*  
*CubeRover* *Pittsburgh, PA*

- Managed 6 graduate and undergraduate students as Thermal Team Lead as an undergraduate student
- Created a template analysis using Ansys Workbench Mechanical to automate thermal analyses for lunar rover operations for all operating conditions and in transit to lunar surface
- Collaborated with other team leads to set design requirements and operating procedures within thermal limits
- Presented research and development findings at a national NASA conference in August 2019 and technical reports for NASA scientists
- Learned and developed structural modal analysis for launch conditions on rover body and experimentally validated simulation with small scale models
- Performed power efficiency testing with Alta Devices solar cells before and after vacuum testing for viability of solar power on rover

*Software Development Co-Op* *May 2018 – August 2018, January 2019 – April 2019*  
*Ansys, Inc.* *Canonsburg, PA*

- Designed a template in Azure Databricks using Python and SQL to visualize analytics data for all business units
- Added a new main product feature using C++ to streamline the workflow process

- Created a monitoring tool for the user analytics server using Go to alert if the server is down

*Research Laboratory Assistant*

*May 2016 – December 2016*

*Human Movement and Balance Laboratory (HMBL)*

*Pittsburgh, PA*

- Assisted in human-subject study to develop a slip-resistance standard for shoes
- Analyzed trial data to determine coefficient of friction of shoes using Vicon Nexus and MATLAB
- Produced a new analysis procedure for shoe wear study to test three times as many shoes compared to previous

## **Academic Projects**

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*Deep Learning for Engineers, Super-Resolution of Melt Pool Morphologies*

*Spring 2021*

- Used U-Net convolution neural networks to reconstruct fine resolution simulation melt pool shape from coarse simulation data for laser powder bed fusion (LPBF) additive manufactured scan tracks
- Peak Signal to Noise Ratio (PSNR) improved by 58% and simulation time reduced from 13hrs to 3min

*Product Realization, Gadget Guard*

*Summer 2019*

- Worked with the Security Labs to develop patented technologies for production
- Used SolidWorks sheet metal tools to design a prototype for stamping and communicated with many prototyping facilities discussing GD&T and DFM of the prototype
- Repaired 3D printer in lab and became lead for rapid prototyping with the printer for the class

*Senior Capstone Project*

*Skeletal Canoe: Manufacturing Reinforced Concrete in Lightweight 3D Structures*

*Fall 2018*

- Utilized structural optimization and additive manufacturing to create a lighter and stronger concrete canoe for the American Society of Civil Engineers (ASCE) Concrete Canoe Competition
- Designed the custom concrete mixture and performed compression tests to determine ideal reinforcement
- 1<sup>st</sup> team in three semesters to finish with an intact prototype

*Mechatronics, "The Claw"*

*Spring 2018*

- Created the CAD model and wrote code in C for a claw machine with Atmel microcontrollers and stepper motors

## **Skills**

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*Design*      *ANSYS Mechanical APDL & Workbench, Autodesk Inventor & Fusion, SolidWorks*

*Computer*      *Python (PyTorch), MATLAB, C++, CUDA, Git, SQL*

*Technical*      *Mechatronics, Finite Element Analysis, Biomechanics, Mechanical Design*

## **Extracurricular Projects**

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*Randall Family Big Idea Competition, Finalist*

*Spring 2019*

- Matured an idea to a Minimum Viable Product (MVP) and business plan in three months
- Developed a new instrumental based voice synthesizer using an Arduino Mega and MATLAB
- Target markets were those with aphasia (inability to speak) and amateur musicians

*IBM BlueHack, Honorable Mention*

*October 2018*

- Developed a business plan and product sketch for a music tutoring app in 24 hours
- Designed to be used for any instrument and connect musicians to each other

*ASME Human Powered Vehicle Competition, 4<sup>th</sup> Overall / 1<sup>st</sup> Endurance*

*January 2018 – April 2018*

- Seat Design Lead for the 2018 Pitt competitor
- New design was 50% lighter and easier to adjust for riders, having designated placement for the ideal position of each rider
- Contributed to the team's improved performance in the 2018 HPVC East Competition

*Eagle Scout*

*July 2014*

- Highest rank in the Boy Scouts of America
- Designed, organized, and led volunteers to construct an outdoor seating area with two picnic tables and a 16' x 22' concrete pad at the Greenwich Twp Public Library